



# MAGNUM WELDERS Pty Ltd

## Inverter Welder & Plasma Cutter Sales

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**Magnum Welders Pty Ltd are the Professionals in Welders and Plasma Cutters.**

**We specialise ONLY in welders and plasma cutters and source the most reliable and best quality available.**

### Magnum Welders Mig250/Arc/DC Lift Tig 250amp Welder

Ideal for farmers, home, workshop and trades people.

This Mig250 is a professional 250Amp IGBT inverter MIG welder which is generator safe and ideal for on-site work. It is comparable in performance and quality to any European welder, a great multifunction Mig, Tig & Arc Welder. Simple and easy to use, portable, and a serious heavy duty Mig welder with a huge duty cycle. High quality components are used throughout. In most cases this welder is the same weight as a copper coil remote wire feed unit alone. Current-type control quality is reliable, closed circuit feedback constant voltage output. Welding performance is stable, little spatter, deep welding pool, welding bead is excellent. This welder has 250amps maximum output and will weld from 0.8mm to 16mm mild steel plate and above with ease.

FULLY INSTALLED GASLESS WIRE CONVERSION IS AVAILABLE AS AN OPTIONAL EXTRA \$100  
(Includes FREE Knurled wire roller 0.9-1.2mm valued at \$40)

#### Features:

- Mig mode welds mild steel, aluminium and stainless steel.
- Arc welds mild steel, stainless steel and cast iron.
- Tig welds mild steel, stainless steel, titanium, copper & chrome moly.
- High quality Binzel gun with 4 metre lead
- Heavy duty earth lead and clamp
- Accommodates 15kg/300mm or 5kg/200mm wire rolls
- Gassed wire only, auto gas solenoid
- Heavy duty geared wire feed rollers
- 25kgs lightweight and portable
- Digital Amp & Voltage readout
- IGBT inverter technology
- Burnback control
- 2T/4T torch latching control

#### What you get:

- Magnum Mig/Arc/DC Tig 250amp Mig Welder
- Binzel 24 series Mig torch with 4m lead
- Electrode holder 3m
- Heavy duty earth lead 3m and clamp
- Gas hose, 6 x FREE Mig Torch Nozzles
- 'V' wire roller 0.8-1.0mm fitted
- Instruction manual

#### Specifications:

Frequency input power voltage (v/hz) Ac220 +-15% 50/60  
Rate input power capacity 8.4kva  
Input current 15amp  
Rated output current 250amp  
Rated output voltage 24v  
Output current range Mig 50-250amps, Arc/Tig 10-220amps  
Output voltage range 15-26v  
Duty cycle 60% @ 250amps, 100% @ 194amps  
Power factor 0.85  
Insulation class F  
Protection class of case ip21  
Feeding speed (metres/min) 0-10  
Diameter of coil 200mm-300mm  
Diameter of wire 0.8-1.0  
Weight 25kg  
Overall dimension 530x270x440mm  
Efficiency 85%

#### Extras:

'U' wire roller for aluminium 0.9-1.2mm	\$40	Thoriated Tungstens	\$40
Teflon Liner 4m	\$30	Tig Torch 4m	\$100
'V' wire roller 0.9-1.2mm	\$40	Regulator	\$70



Retail price incl. GST \$1,290 + Freight.  
Freight is calculated by your post code,  
please email or ring for a quote.  
Freight insurance is optional \$28

Comes with 2 year warranty &  
\*14 day money back guarantee

Direct Deposit Bank Details:  
Bendigo Bank  
Magnum Welders Pty Ltd  
BSB 633000 Acc# 152973889